

# NEW HEAT RECOVERY STEAM GENERATORS FOR VOLOGDA, RUSSIA

UNIS Power has supplied Heat recovery steam generator for TEC-6 Vologodskaya located in Vologda, Russia. Vologodskaya TEC belongs to TGK-2 group. The project has been executed together with Russian company Intertechelektro who served as an EPC contractor.

The HRSG is of horizontal design with supporting structure integrated into a self-standing boiler module filled by rows of heat surface "harps". The installation is of double pressure system with integrated deaerator loop into LP drum. The HRSG is installed behind GE-6FA gas turbine.

In order to allow maximum boiler prefabrication, transport logistics has been carefully investigated and based on that complete "half-modules" (so called C-pieces) has been supplied to the site. All together ten half-modules has been then installed to its final position by special in-house heavy crane.

All the equipment has been supplied in full compliance with local GOST standards and norms.





### Client

Intertechelektro

# **Year of Completion**

2012

### **Boiler data**

- 108 / 21 t/h
- 93 / 6 bar(a)
- 545 / 227 °C
- double pressure with integrated deaerator
- horizontal design



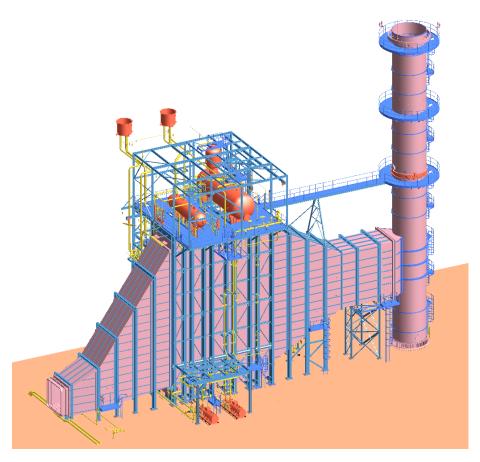
Heating plant view

# **UNIS Power scope of work**

Design, manufacturing, site delivery including advisory services within erection and commissioning of one HRSG including feed water system, chemical dosing equipment, field instrumentation etc.

### Gas turbine

GE 6FA



3D model of HRSG